

## TRUCK UTILITY 1/4 TON GS LANDROVER

### DOOR LOCK MOUNTING PLATE

#### MODIFICATION INSTRUCTION

**REFERENCE:-** AC in WM No 18971/6.

**NOTE:-** This instruction supersedes G 023-1, all copies of which will be destroyed.  
It has been amended throughout.

#### SUMMARY

1. This instruction details the replacement of the existing door lock mounting plate with one of heavier gauge metal.

Estimated manhours to perform: 0.5 per door

2. **Priority:** Group 2

3. **Items affected:**

Door lock and mounting assembly - RH and LH

4. **Vehicles affected:**

Vehicles not repaired in accordance with previous instruction.

5. **Action required:** By RAEME authorised to carry out unit repair in accordance with WKSP A 850.

6. **Stores required:** Available through normal channels.

Sec/Cat No	Designation	Qty per Veh
2540-66-016-6114	PLATE, mounting, door lock	2

7. **Stores removed:**

NIV (RU 330109)	PLATE, mounting, door lock	2
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Removed stores to be discarded.

#### DETAIL

8. Proceed as follows:-

- (a) Remove lock and mounting assembly from door, remove mounting plate from lock.
- (b) Fit new plate to lock, using existing screws, washers and nuts.
- (c) Reassemble lock and mounting plate to door.
- (d) If necessary adjust striker plate so that the door closes correctly, and the door draught excluders are slightly compressed when the door is shut.

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